

## Our Premium Quality

#### A superior quality range, guaranteed by direct control of the entire process.

Design and production are supervised by the Group's engineers, in compliance with the original equipment specifications. Subsequently, each component undergoes end-of-line validation testing by the Quality team, with the aim of offering a product that always stands out for its quality, reliability, and durability.



Design



Fleet Coverage



Testing



**After-Sales Support** 





#### What It Is

An air conditioning pressure switch is a control device used **to monitor and regulate the refrigerant pressure within the A/C system**.

Its main function is to protect the compressor and other components of the A/C circuit, ensuring safe and efficient operation of the system.

It is an electromechanical component that:

Detects the pressure of the refrigerant gas at a specific point in the circuit.

Is used to start or stop the compressor, or to trigger alarms in case of malfunction.

Opens or closes an electrical circuit based on a pre-set pressure threshold (high or low).

The air conditioning pressure switch is an essential component for the safety and efficiency of the system.

Despite being a relatively simple element, the A/C pressure switch plays a crucial role in refrigerant pressure control, **protecting the compressor and maintaining optimal system performance**.

#### Operation

The operation of an A/C pressure switch is based on the device's ability to detect refrigerant gas pressure in the circuit and **activate or deactivate an electrical contact** when this pressure exceeds or falls below a predefined threshold.

## 1 Pressure Detection

- The pressure switch is physically connected to the refrigeration circuit (on the high or low pressure side).
- Inside, there is a diaphragm or piston that moves in response to refrigerant pressure.

## 2 Activation Threshold

- The device is calibrated to activate at a specific pressure level:
  - High-pressure switch (HP): triggers if the pressure is too high.
  - Low-pressure switch (LP): triggers if the pressure is too low.







- When pressure goes beyond (or below) the limit:
  - The diaphragm deforms.
  - This deformation actuates a switch (or electrical contact).
  - The contact may open > breaks the circuit > turns off the compressor or signals a fault.
  - The contact may close > activates a component, e.g., the compressor or a fan.

# **Return to Normal**

- If pressure returns to normal limits:
  - The pressure switch may reactivate the circuit (if it's an automatic model).
  - Some switches are manual: once triggered, they require human intervention to reset.

#### Preventive Maintenance

- Turn on the A/C at least once a month, even during winter.
- Check refrigerant pressure and gas level every 1-2 years.
- Clean air ducts regularly to prevent mold and unpleasant odors.



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#### Recommended Checks

# **Electrical Check**

- Use a multimeter to check circuit continuity.
- If the compressor doesn't start, the pressure switch might be faulty.

# **Visual Inspection**

- Inspect electrical connectors for oxidation or damage.
- Check for gas leaks near the sensor.





#### B Diagnostic Test

If you are unsure, temporarily bypass the pressure switch to see if the compressor activates (for testing only—do not leave it bypassed).

## **Preventive Replacement**

If the pressure switch is over 8–10 years old or shows signs of malfunction, it's advisable to replace it.

#### Malfunction Causes

DTC Code and Description	Symptoms	Causes
<b>P0530</b> - Control module detects fault in refrigerant pressure sensor circuit.	A/C not working, check engine light on, irregular cooling.	Faulty sensor, damaged wiring, low refrigerant pressure, faulty ECU.
<b>P0531</b> - Sensor signal out of expected range.	Unstable cooling, irregular compressor activation/deactivation.	Miscalibrated sensor, intermittent wiring, incorrect pressure.
P0532 - Sensor electrical signal too low.	A/C doesn't turn on, compressor doesn't start, check engine light.	Faulty sensor, low refrigerant, broken wire, corroded connectors.
<b>P0533</b> - Sensor electrical signal too high.	Excessive cooling, compressor always on, temperature fluctuations.	Faulty sensor, excessive pressure, incorrect wiring.
<b>P2516</b> - Secondary sensor (circuit B) out of range.	A/C disabled, check engine light, reduced comfort.	Faulty sensor B, damaged wiring, refrigerant leaks.
P1464 (Ford) - Specific to Ford, indicates fault in pressure switch or sensor.	A/C not cooling, warm air from vents, compressor not active.	Defective sensor, wiring issue, incorrect pressure.







#### How To Proceed

Per DTC code:

Perform OBD2 scan using diagnostic tool.

Visually inspect sensor and wiring.

Perform electrical test with multimeter.

Check refrigerant pressure with a gauge.

Replace the sensor if faulty.

Clear/reset the DTC code.



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#### Other Fault Codes

#### B10AE - A/C Refrigerant Pressure Sensor

Meaning: Refrigerant pressure sensor: open circuit or short.

System Affected: Air Conditioning (A/C)

Known Vehicles: Seat Leon, Audi, Volkswagen, etc.

#### **Common Causes**

Faulty pressure switch.

Blown or misplaced fuse.

Broken or shorted wiring.

Corroded or disconnected connectors.

Low refrigerant pressure.







A/C not working.

Compressor not activating.

Warning light on.

No cooling.

#### **Solutions**

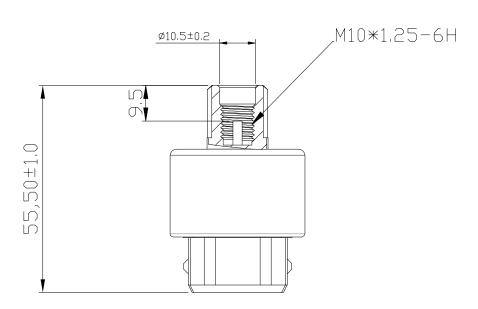
Check fuses (e.g., S520 on Volkswagen).

Perform pressure switch test with multimeter.

Replace faulty sensor.

Check for leaks and recharge refrigerant gas.

- **Do not install** the pressure switch on a **pressurized system.**.
- Use only **spare parts compatible with the OE code**.
- If the system uses digital sensors, **check calibration using a diagnostic tool**.









# Compressors



Meat&Doria **K15512** Hoffer Products **K15512**  Thermostats



Meat&Doria **92890** Hoffer Products **8192890** 

#### **Expansion Valves**



Meat&Doria **K42174** Hoffer Products **K42174** 

#### Evaporators



Meat&Doria **997001** Hoffer Products **997001** 



**FOCUS**Pressure Switches





## Related Products

# Condensers

Meat&Doria **991034** Hoffer Products **991034** 





Meat&Doria **994041** Hoffer Products **994041** 

Receiver-Drier Filters



Meat&Doria **K132412** Hoffer Products **K132412** 

#### Pressure Sensors



Meat&Doria **98590** Hoffer Products **80298590** 

#### Pressure Switches Repair Kits



Meat&Doria **K26600** Hoffer Products **K26600** 



